

## BUX

# PORTABLE MAGNETIC DRILL PRESSES



MODEL L1 Electromagnetic Drill Press accommodates drill sizes up to %". Maximum drill point pressure is 800 lbs. and magnet holds drill press to work with a force of 1600 lbs. Its remarkable portability and true one-man operation make the Model L1 one of the most useful metalworking tools for any shop, large or small.



### GENERAL DUTY

MODELS L2, L2RP. Model L2 Electromagnetic Drill Presses accommodate drill sizes from ½" to ½". Magnet holds drill press to work with a force of 2000 lbs. The L2RP Radial Positioner with its exclusive cam action for lateral positioning swivels through 330° with ½" lateral movement for precise positioning.



### **HEAVY DUTY**

MODELS L3, L3RP. Model L3 Electromagnetic Drill Presses accommodate drill sizes from 34" to 11/4". Maximum drill point pressure is 2000 lbs. and magnet holds drill press to work with a force of 3000 lbs. L3RP Radial Positioner swivels through 330° with 11/8" lateral movement for precise positioning.



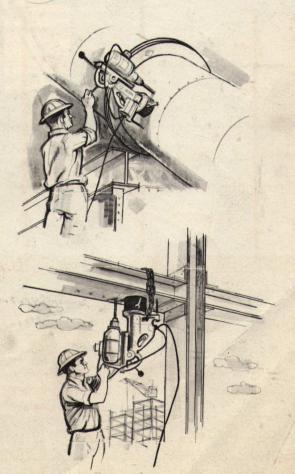
### RECTANGULAR BASE

For those narrow places and where additional holding power is required, Bux offers two outstanding models with rectangular bases. Model H-2 will accommodate drills to 1/8" capacity. Maximum drill point pressure is 1700 lbs. Model H-2RP includes exclusive Radial Positioner for precise positioning.



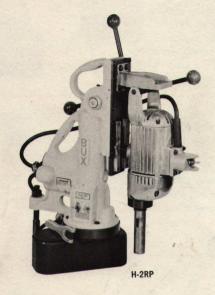






### NOW AVAILABLE IN BOTH ROUND AND RECTANGULAR BASE

... both with exclusive radial positioning feature for fast, accurate positioning of drill point







BUX DRILL STANDS—First on the market—foremost in quality—the accepted standard in industry—recognized world wide for superior performance and rugged dependability

superi	or performance and ru	gged dependability					
exclusive radial action on rectangular base, too!	manufactured by magnet specialists —for over 30 years	most complete line of magnetic drill presses on the mar- ket	adapters for all models of drills — standard equipment with each drill stand	increased holding power on all models	with exclusive ball- lok action for later- al movement	unique one-piece post casting	
戲			1		one step adjustment for radial action!	round and rectangu- lar base models	
	for						
lightest weight heavy-duty magnet- ic drill press on the market	adaptable to all makes of drills— air and electric	safety twist-lock plug standard on all models	heavy-duty motor produces maximum drill point pressure of 1500 lbs. (Bux- Matic models)	two-speed automat- ic feed for all types of metal drilling	no need to purchase a new drill — use your own — easily mounted	assures maximum rigidity under all conditions	

MODEL	DRILLS Adaptable		TAPPING CAPACITY	HEIGHT	BASE DIAMETER	WEIGHT (Less Drill) (LBS.)	MAX. MAGNETIC PULL (LBS.)	DRILL POINT STROKE PRESSURE	CURRENT DRAW (Watts)	. STROKE	TURNING RAD.	LATERAL MOVEMENT
	ELECTRIC	AIR				(LBS.)	(LDS.)	(LBS.)	(watts)	MAX.	TUR	78
L-1	1/4"-5/8"	1/4"-1"	3/8"-3/4"	191/2"	6"	36	1600	800	43	10"	-	-
L-2	1/2"-7/8"	1/2"-1"	1/2"-5/8"-7/8"	191/4"	6"	38	2000	1400	45	10"	-	-
L-3	3/4"-11/4"	1"-13/4"	5/8"-3/4"-11/4"	24"	63/4"	51 -	3000	2000	60	13"		-
L-2RP	1/2"-7/8"	1/2"-1"	1/2"-7/8"	20"	6"	43	2000	1250	45	10"	330°	7/
L-3RP	3/4"-11/4"	1"-13/4"	5/8"-11/4"	243/4"	63/4"	57	3000	1850	60	13"	330°	11/
вх	1/2"-11/4"	1/2"-13/4"	5/8"-11/4"	24"	63/4"	70	3000	2000	150	121/2"	-	-
BX-RP	1/2"-11/4"	1/2"-13/4"	5/8"-11/4"	25"	63/4"	77	3000	2000	150	121/2"	330°	11/
RECTANGUL	AR BASE MODE	LS			BASE DIMENSIONS							
H-2	1/2"-7/8"	1/2"-1"	1/2"-5/8"-7/8"	19"	L W 91/4" 4"	52	2900	1700	92	10"	-	-
H-2RP	1/2"-7/8"	1/2"-1"	1/2"-7/8"	193/4"	91/4" 4"	56	2900	1700	92	10"	330°	7/1

### WEST'S LEADING MANUFACTURING SPECIALIST IN MAGNETIC EQUIPMENT

Wherever holes are drilled in ferrous metals . . . on the production line, at the erection site, in the maintenance shop, at the assembly point; whatever the industry . . . aircraft, mining, railways, manufacturing, construction, automotive; at home or abroad, the revolutionary portable magnetic drill press by BUX teamed with ANY standard portable drill delivers spectacular savings.

### TON-TOTER

The small Bux-Shrader permanentmagnet "Ton-Toter" performs machine loading and material handling previously requiring either two men or slings and chains. With no wires, no batteries or electrical connections needed, they are capable of lifting up to 3000 pounds of ferrous materials.



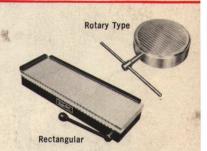


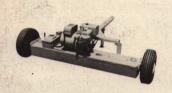
### SCRAP- AND STEEL-HANDLING MAGNETS

Standard Bux-Shrader scrap- and steel-handling magnets range from 26 inches to 88 inches in diameter, capable of lifting up to 100 tons per load. Specially engineered magnets for unique applications are even larger.

#### MAGNETIC CHUCKS

The superior holding power of Walker magnetic chucks imparts extreme rigidity to pieces being machined. Rectangular chucks secure irregular pieces for milling or grinding; rotary chucks grasp and hold parts for turning on lathes. Both are available in electromagnetic or "Ceramax" permanent magnet types.





### HEAVY-DUTY MAGNETIC SWEEPER

The Bux-Shrader Models TRMP are electromagnetic sweepers for vehicle towing. With a 2" to 7" ground clearance and with up to 12 feet of sweeping width, they are especially useful for clearing parking areas, large construction projects, etc., of stray iron and steel objects.

### SHEET-METAL SEPARATORS

By automatically separating individual sheets from stacks, Bux-Shrader sheet-metal separators provide safety for personnel from handling accidents and protection of machinery from inadvertent double feeding.





### HAND-OPERATED MAGNETIC SWEEPERS

The Bux-Shrader Model PFC permanent magnet sweeper is a light-weight, handy, portable sweeper for picking up nails, tacks, metal shavings, nuts and bolts, metal strapping, pins, etc., in such business establishments as machine shops, lumber yards, and upholstery shops.

### MAGNETIC PLATE CLAMPS

Bux-Shrader electromagnetic plate clamps are used to hold ferrous metal plates securely in position for welding, drilling, holding, or fastening together. The plate clamp is a one-man portable unit which may be used in any position—horizontal, vertical, or overhead. Also doubles as lifting magnet!



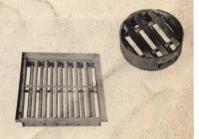


### CIRCULAR ELECTROMAGNETS

Small, high-power Type CE electromagnets, available in standard models from 3/4 inch to 20 inches in diameter and with holding powers from 9 pounds to 12 tons, are especially suitable to industrial-materials handling.

#### **GRATE MAGNETS**

Bux-Shrader complete line of Grate Magnets offers the finest permanent, non-failing protection against fine iron and tramp iron from materials that tend to stick, clog, and bridge in all types of processing plants.





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